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Zangari et al.

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(54) **DUAL TEMPERATURE REFRIGERATED MERCHANDISER**

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(51) **Int. Cl.**

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F25D 21/04	(2006.01)
F25D 19/02	(2006.01)
F25D 21/08	(2006.01)
F25D 23/02	(2006.01)

(52) **U.S. Cl.**

CPC ***A47F 3/0426*** (2013.01); ***A47F 3/0478*** (2013.01); ***F25D 19/02*** (2013.01); ***F25D 21/04*** (2013.01); *F25D 21/08* (2013.01); *F25D 23/02* (2013.01); *F25D 2400/16* (2013.01)

(58) **Field of Classification Search**

CPC .. A47F 3/0413; A47F 3/0452; A47F 3/0491; A47F 3/042; A47F 3/0478; F25D 11/02; F25D 11/022; F25D 13/02; F25D 13/04; F25D 21/08; F25D 21/04; F25D 19/02; F25D 23/02; F25D 2400/16

USPC 62/249, 252, 255, 256, 441, 448

See application file for complete search history.

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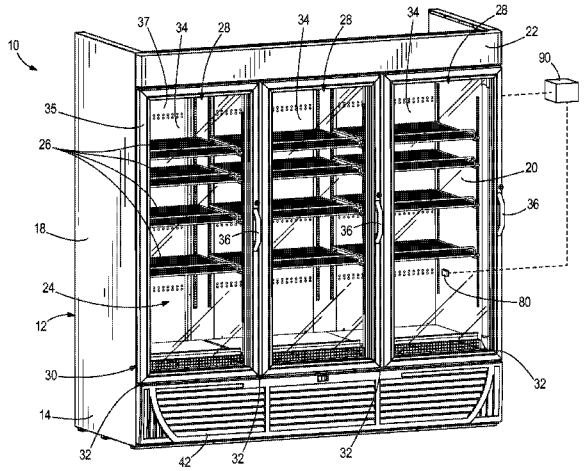
(57) **ABSTRACT**

A merchandiser system includes a case that has a door and a door heater. The system includes a low temperature refrigeration unit sized to fit within a case compartment and to operably couple to the case to maintain food product within a low temperature range. The system also includes a medium temperature refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a medium temperature range. The system includes a controller in communication with the door heater and is programmed to activate the door heater only in response to the low temperature modular refrigeration unit positioned within the compartment. One of the low temperature refrigeration unit and the medium temperature refrigeration unit is removably coupled to the case within the compartment, and is replaceable by the other refrigeration unit to change the temperature range of the product display area.

20 Claims, 5 Drawing Sheets



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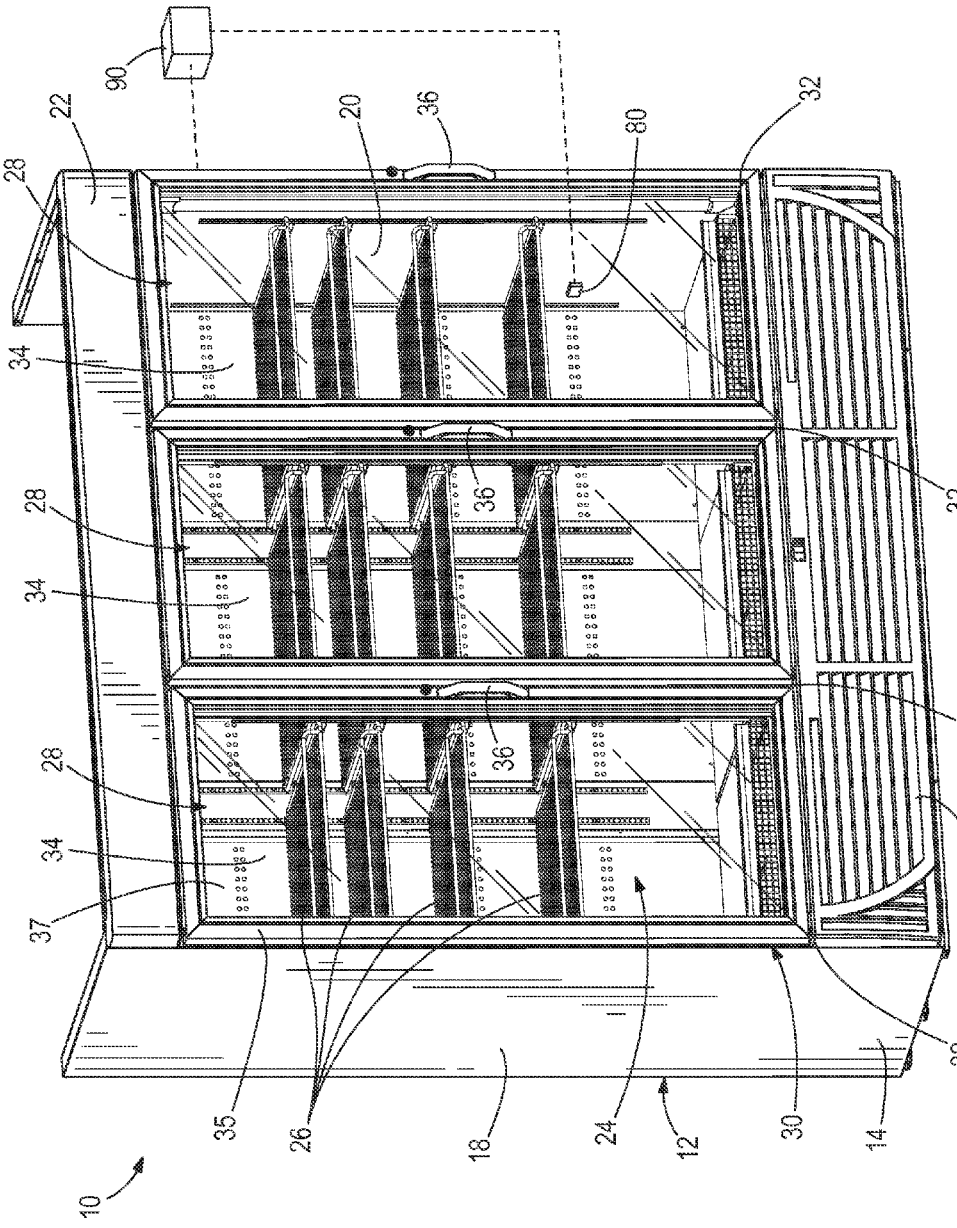
90
22
20
36
80
32
28
34
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26
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24
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10

FIG. 1

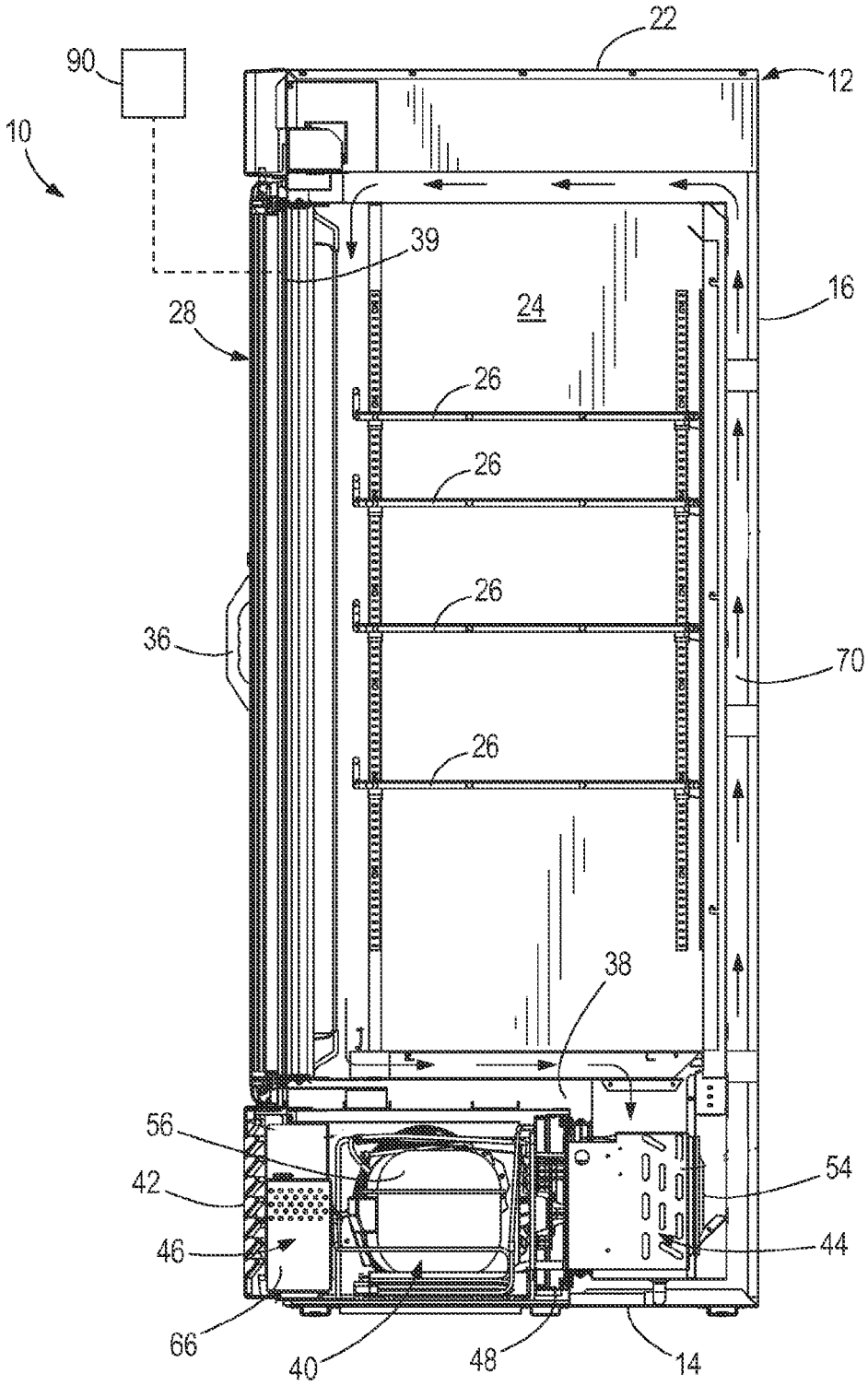

FIG. 2

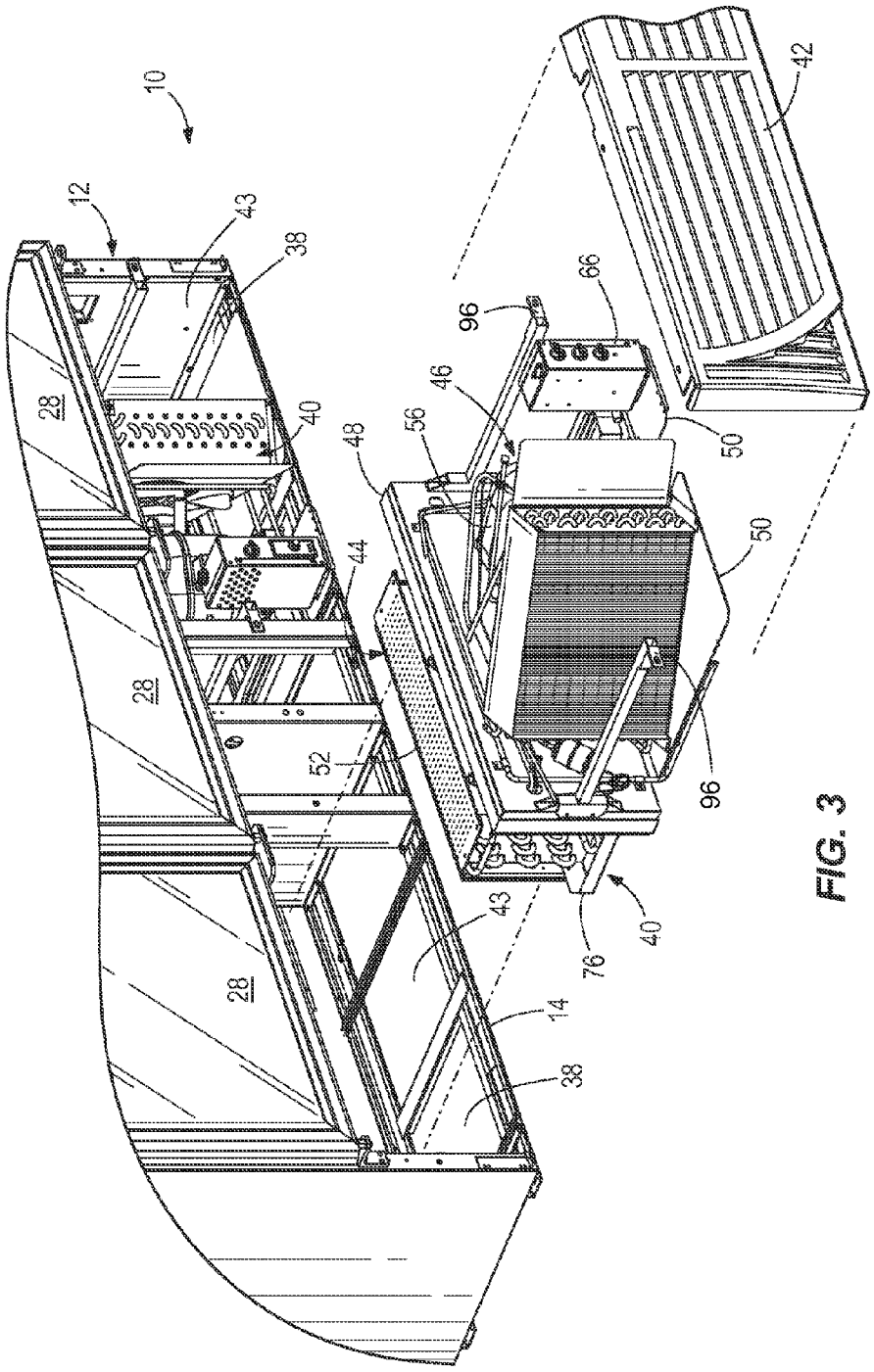

FIG. 3

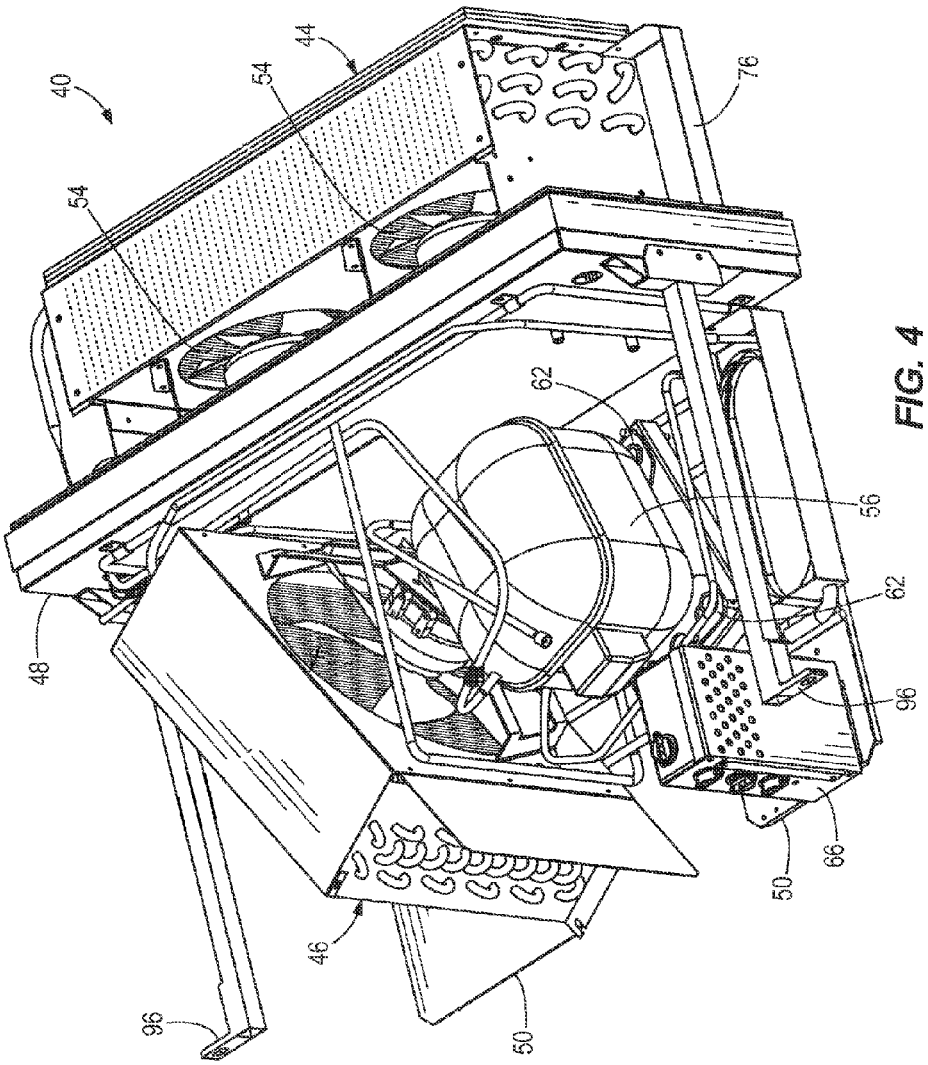

FIG. 4

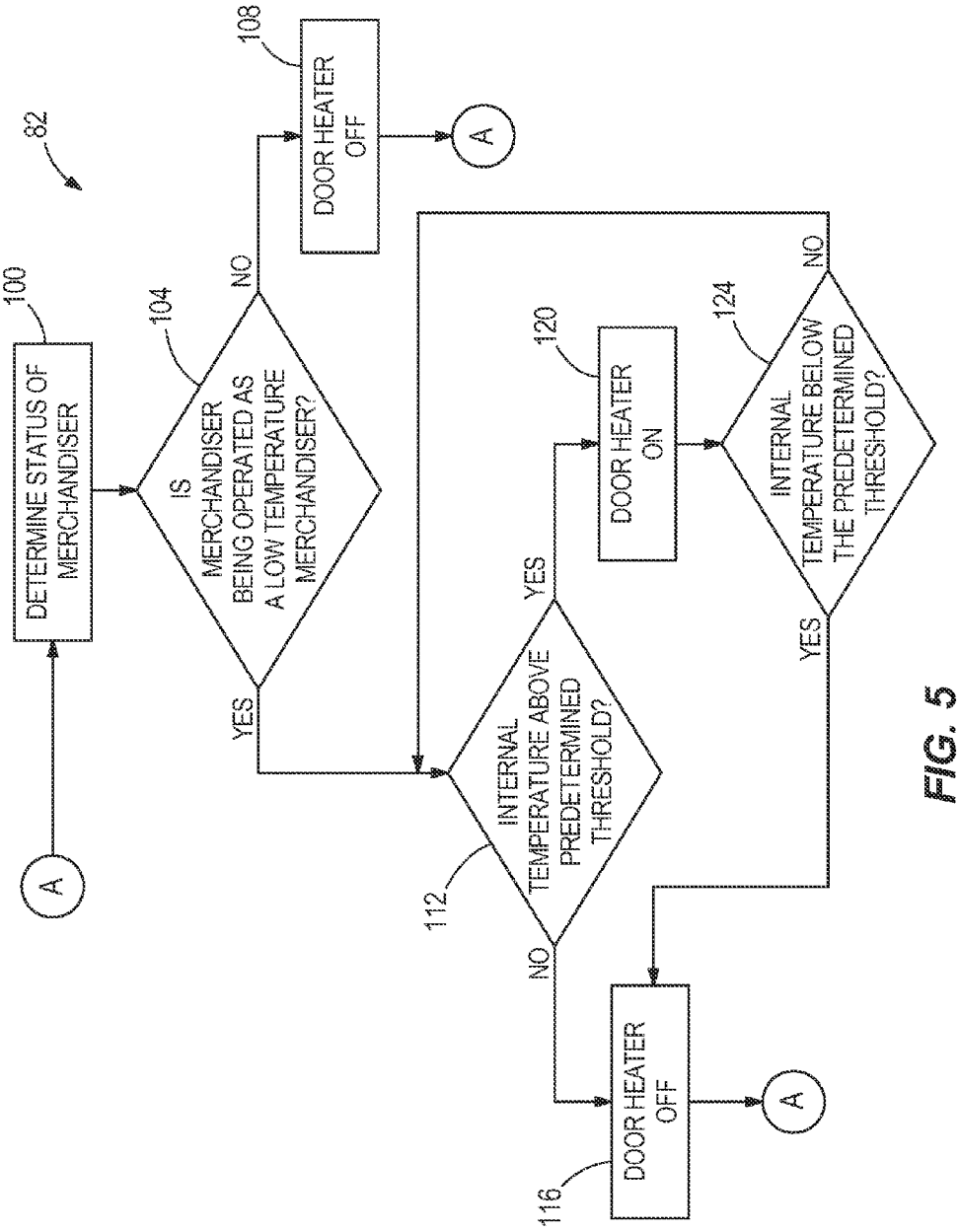
82
100
DETERMINE STATUS OF MERCHANDISER
104
IS MERCHANDISER BEING OPERATED AS A LOW TEMPERATURE MERCHANDISER?
NO
YES
108
DOOR HEATER OFF
A
A
112
INTERNAL TEMPERATURE ABOVE PREDETERMINED THRESHOLD?
YES
NO
120
DOOR HEATER ON
124
INTERNAL TEMPERATURE BELOW THE PREDETERMINED THRESHOLD?
NO
YES
116
DOOR HEATER OFF
A

FIG. 5

DUAL TEMPERATURE REFRIGERATED MERCHANDISER

This application claims priority to U.S. Provisional Application No. 61/711,188, filed Oct. 8, 2012, the entire contents of which are incorporated herein by reference.

BACKGROUND

The present invention relates to refrigerated merchandisers, and specifically to dual temperature refrigerated merchandisers that condition low and medium temperature product display areas.

Existing refrigerated merchandisers typically include a case that defines one or more display areas accessible by consumers from the front of the case. Some merchandisers include doors that enclose the product display area. The display area is cooled by a refrigeration system that includes an evaporator assembly and a condenser assembly arranged in a circuit, and a fan distributes cooled air toward the product display area. In some merchandisers, the condenser and evaporator assemblies are positioned separate and remote from each other within the refrigerated merchandiser. In some cases, the refrigeration system is modular and can be removed from the merchandiser as a unit. For example, U.S. Pat. No. 7,703,295, assigned to Hussmann Corporation, describes and illustrates a merchandising display cooler that includes an accessible compartment for receiving a removable refrigeration unit, the refrigeration unit including both an evaporator assembly and a condenser assembly.

Typically, the product display area of existing merchandisers is maintained within a predetermined temperature range that depends on the type of product to be cooled. For example, a low temperature merchandiser typically maintains the product display area at temperatures less than 32 degrees Fahrenheit, whereas a medium temperature merchandiser typically maintains the product display area at temperatures between 33-41 degrees Fahrenheit. Often, existing merchandisers include either a low temperature refrigeration system or a medium temperature refrigeration system.

In some existing low temperature merchandisers, the product display temperature provided by the low temperature refrigeration system is adjusted via electronic control to a temperature that is warmer than the low temperature range for which the refrigeration system is designed. However, product in the product display areas of these merchandisers frequently freezes due to very cold discharge air upon startup of the low temperature refrigeration system. That is, because these low temperature refrigeration systems frequently use a large compressor, which is designed to lower the suction temperature to accommodate the low temperature range, air discharged into the product display area is much colder than desired when trying to use the low temperature system in this manner.

While some of these systems incorporate a suction pressure regulating valve in addition to a solenoid valve to avoid frozen product, these systems are typically manually actuated. Also, regardless of how existing systems try to avoid frozen product, use of low temperature refrigeration systems to accommodate a product display temperature associated with a medium temperature merchandiser significantly lowers the efficiency of the merchandiser and necessitates additional components and complex controls.

SUMMARY

In one construction, the invention provides a refrigerated merchandiser system including a case defining a product display area to support food product. The case has a door adjacent a front of the case and a door heater that is coupled to the door, and the case defines a compartment. The system includes a low temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a low temperature range, and a medium temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a medium temperature range. The system includes a controller in communication with the door heater, and the controller is programmed to activate the door heater only in response to the low temperature modular refrigeration unit positioned within the compartment. One of the low temperature modular refrigeration unit and the medium temperature modular refrigeration unit is removably coupled to the case within the compartment. The modular refrigeration unit removably coupled to the case is replaceable by the other modular refrigeration unit to change the temperature range of the product display area.

In another construction, the invention provides a refrigerated merchandiser system including a case defining a product display area to support food product. The case has a door adjacent a front of the case and a door heater that is coupled to the door, and the case defines a compartment. The system includes a low temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a low temperature range, the low temperature modular refrigeration unit including an electronic control. The system includes a medium temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a medium temperature range, the medium temperature modular refrigeration unit including an electronic control. The system includes a controller in electrical communication with the electronic control on one of the low temperature modular refrigeration unit and the medium temperature refrigeration unit, and in electrical communication with the door heater. The controller is programmed to activate the door heater only in response to the low temperature modular refrigeration unit positioned.

In another construction, the invention provides a method of controlling condensation in a merchandiser having a case defining a product display area includes determining whether the merchandiser is using a low temperature modular refrigeration unit disposed in the merchandiser, and determining whether the merchandiser is using a medium temperature modular refrigeration unit disposed in the merchandiser. The method includes determining whether a product display temperature is above a predetermined threshold in response to determining that the merchandiser is using a low temperature modular refrigeration unit, and activating a door heater to remove condensation from a door on the merchandiser in response to determining that the product display temperature is above the predetermined threshold. The method includes turning off the door heater in response to determining that the product display temperature is below the predetermined threshold.

Other aspects of the invention will become apparent by consideration of the detailed description and accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. **1** is a front perspective view of a refrigerated merchandiser embodying the present invention.

FIG. **2** is a cross-section of the refrigerated merchandiser of FIG. **1**, illustrating a removable modular refrigeration unit disposed in the merchandiser.

FIG. **3** is an exploded perspective view of a portion of the refrigerated merchandiser and the modular refrigeration unit of FIG. **2**.

FIG. **4** is a perspective view of the modular refrigeration unit.

FIG. **5** is a flow chart of a control process for the refrigerated merchandiser of FIG. **1**.

Before any embodiments of the invention are explained in detail, it is to be understood that the invention is not limited in its application to the details of construction and the arrangement of components set forth in the following description or illustrated in the following drawings. The invention is capable of other embodiments and of being practiced or of being carried out in various ways.

DETAILED DESCRIPTION

FIGS. **1** and **2** show a refrigerated merchandiser **10** that may be located in a supermarket or a convenience store (not shown) for presenting fresh food, beverages, and other food product to consumers. The refrigerated merchandiser **10** includes a case **12** that has a base **14**, a rear wall **16**, side walls **18**, **20**, and a canopy **22**. The area partially enclosed by the base **14**, the rear wall **16**, and the canopy **22** defines a product display area **24** for supporting the food product in the case **12**. For example, the food product can be displayed on racks or shelves **26** extending forwardly from the rear wall **16**, and is accessible by consumers through doors **28** adjacent the front of the case **12**.

The case **12** can include a frame **30** adjacent a front of the merchandiser **10**. FIG. **1** shows that the frame **30** includes vertical mullions **32** that define openings **34**, with the doors **28** positioned over the openings **34**. The openings **34** and the doors **28** allow access to food product stored in the product display area **24**. The mullions **32** are spaced horizontally along the case **12** to provide structural support for the case **112**. Each mullion **32** is defined by a structural member that can be formed from a nonmetallic or metallic material. A handle **36** is positioned along an edge of each door **28** to move the door **28** between an open position and a closed position. In the illustrated construction, the refrigerated merchandiser **10** includes three doors **28**. In other constructions, the refrigerated merchandiser **10** may include fewer or more than three doors **28** depending on the size of the case **12**

Each door includes a door frame **35** and a glass member **37** that is secured to each door **28** by the respective door frame **35** to allow viewing of the food product from outside the case **12**. The glass member **37** can include one or more glass panes that have a low-emissivity coating. Condensation generally forms on a surface of the glass member when the temperature of the surface is lower than a dew point of air that is in contact with the surface. Condensation is a result of a combination of surface temperature and moisture in the surrounding air. Thus, condensation can form on an interior surface of the glass member after the door has been opened due to exposure of the generally cold interior surface to generally warm ambient conditions. Similarly, condensation can form on an exterior surface of the glass member when the temperature of the exterior surface is below the dew point of the ambient air.

In the illustrated construction, a door heater **39** in the form of an electrically conductive film or resistive coating is adhered to the interior surface of each glass member **37**. The conductive film is generally transparent to minimize interference with viewing the food product stored in the product display area **24**. In some constructions, the conductive film may be adhered to the exterior surface of the glass member **37**, or alternatively, to the interior surface and the exterior surface.

Referring to FIGS. **1-3**, the base **14** defines refrigeration unit compartments **38** that support refrigeration units **40**. As shown in FIGS. **1-3**, the compartments **38** are covered by a removable grill **42**, and include front side openings **43** for inserting and removing the refrigeration units **40** relative to the case **12**. The refrigerated merchandiser **10** is equipped with a harness and quick connect features for quickly coupling the refrigeration units **40** electrically to the case **12**. Although two compartments **38** are illustrated, fewer or more than two compartments **38** (and refrigeration units **40**) can be provided in the merchandiser **10** depending in part on the length of the merchandiser **10** and the amount of cooling needed to condition the product display area **24**.

With reference to FIGS. **3** and **4**, each refrigeration unit **40** defines a modular unit that can be inserted into and removed from one compartment **38**. As illustrated in FIGS. **2-4**, the refrigeration unit **40** defines a closed refrigerant circuit and includes an evaporator **44**, a compressor **56** (e.g., one compressor or several compressors in an assembly), and a condenser **46**. The refrigeration unit **40** can also include other components.

The evaporator **44** (e.g., microchannel or round tube plate-fin) is fluidly coupled with the compressor to deliver evaporated refrigerant from the evaporator to the compressor, and is fluidly coupled with the condenser to receive cooled, condensed refrigerant from the condenser **95**. An expansion valve (not shown) is disposed between the evaporator **44** and the condenser to create a pressure differential and to control the pressure of the refrigerant fluid delivered to the evaporator **44**. As illustrated, the refrigeration unit **40** is positioned in the compartment **38** so that the evaporator **44** is disposed adjacent the rear wall **16**. The evaporator **44** is in communication with an air passageway **70** disposed within the case **12** and in communication with the product display area **24**. As illustrated, fans **54** are coupled to the evaporator to direct an airflow through the evaporator **44** and the air passageway to the product display area **24**. With reference to FIG. **4**, an evaporator pan **76** is positioned under the evaporator **44** to collect any condensed moisture dripping from the evaporator **44**.

The evaporator **44** is mounted to a dividing wall **48**, and the compressor and the condenser **46** are separated from the evaporator **44** by the dividing wall **48**. As illustrated, the compressor **56** and the condenser **46** are mounted on supports **50** that are coupled to the dividing wall **48** and are disposed adjacent and accessible from a front of the case **12** when the refrigeration unit **40** is installed in the merchandiser **10**. Referring to FIGS. **3** and **4**, support **50** includes forward gripping portions **96** that provide an operator with a convenient gripping surface for moving a refrigerator system **40** into or out of the accessible compartment **38**.

As is known in the art, the evaporator **44** receives a saturated refrigerant that has passed through an expansion valve (not shown). The saturated refrigerant is evaporated as it passes through the evaporator **44** as a result of absorbing heat from the airflow passing over the evaporator assembly **44**. The absorption of heat by the refrigerant allows the temperature of the airflow to decrease as it passes over the evaporator assembly **44**. The heated or gaseous refrigerant then exits the evaporator **44** and is pumped back to the compressor **56** for re-processing into the refrigeration unit

40. The cooled airflow exiting the evaporator assembly **44** via heat exchange with the liquid refrigerant is directed through the remainder of the air passageway and is introduced into the product display area **24** where the airflow will remove heat from and maintain the food product at desired conditions.

The refrigerated airflow provided by the evaporator **44** conditions the product display area **24** within a predetermined temperature range based on the type of product supported in the product display area **24**. When the merchandiser **10** is a low temperature merchandiser, a low temperature refrigeration unit **40** is positioned in the compartment **38** to condition the airflow so that the product display area **24** is maintained, for example, at or below 32 degrees Fahrenheit. When the merchandiser **10** is a medium temperature merchandiser, a medium temperature refrigeration unit **40** is positioned in the compartment **38** to condition the airflow so that the product display area **24** is maintained within a temperature range of for example, 33-41 degrees Fahrenheit.

The refrigeration units **40** can be either low temperature refrigeration units or medium temperature refrigeration units. Both low and medium temperature refrigeration units include an electronic control **66** (e.g., for controlling the components of the systems **40** based on the desired product display temperature and other factors). The illustrated electronic controls **66** are mounted to the supports **50**, and the electronic controls **66** can be factory preset or adjusted prior to or during installation of the refrigeration unit **40**.

The refrigeration units **40** are exchangeable. Thus, a low temperature refrigeration unit **40** is replaceable with a medium temperature refrigeration unit **40**, and vice versa, to selectively alter the temperature range of the product display area **24**. Alternatively, a damaged or older refrigeration unit **40** is replaceable by a new refrigeration unit **40**.

In some constructions, the merchandiser **10** can include a partition (not shown) that divides the product display area **24** into a low temperature and medium temperature product display areas **24***a*, **24***b*. The partition can be permanent or removable, and defines a vertical wall that extends from the canopy to the base. The partition can be coupled to the case **12** via a quick lock system or another quick attach and release system. Depending on how the partition is installed in the case **12**, one or more of the shelves **26** may be removed prior to insertion of the partition. Depending on the length of the merchandiser **10**, one or more partitions can be provided to define a plurality of product display areas **24**.

When a partition is provided in the merchandiser **10**, a low temperature refrigeration unit **40** can be installed into one compartment **38** so that the corresponding product display area **24***a* conditions product within the low temperature range, and so that at least one of the doors **28** corresponds with the low temperature product display area **24***a* and low temperature refrigeration unit **40**. A medium temperature refrigeration unit **40** can be installed into another compartment **38** so that the corresponding product display area **24***b* conditions product within the medium temperature range, and so that at least another of the doors **28** corresponds with the medium temperature product display area **24***b* and medium temperature refrigeration unit **40**. In these constructions, each section of the merchandiser **10** can include at least one independently operable sensor **80** to control the door heaters **39**, as described in detail below, based on the product display temperature (or other factors) and whether the refrigeration unit **40** for that section is a low temperature refrigeration unit **40**.

FIG. **1** shows that the merchandiser **10** further includes a control system that has one or more sensors disposed inside the case **12**, and a controller **90** in electrical communication with the merchandiser **10**, the sensors, and the door heaters **39**. As illustrated, the sensors are located adjacent the doors and are in communication with the product display area **24** to detect the product display temperature. In other constructions, the sensors can be located elsewhere in the merchandiser **10** (e.g., located along an interior portion of side walls **18**, **20**, behind the mullions **32**, etc.), and can sense other characteristics of the case **12** that relate to fogging and condensation of the doors. The sensors are also in electrical communication with the controller **90** to deliver signals indicative of the product display temperature. The illustrated sensors are defined by bi-metal switches wired in series with the door heaters **39** to control the door heaters **39** based on the sensed temperature. The sensors can take any suitable form for detecting the temperature of the product display area **24** or other characteristics of the case **12**, and for controlling the door heaters **39**.

The controller **90** is in remote electrical communication with the door heaters to regulate current through the conductive film based on the signals received from the sensors. The current is passed through the conductive film, which heats the glass member to remove condensation. Alternatively the controller **90** can be attached to the merchandiser **10** in any suitable location (e.g., the base **14**, on the case canopy **22**, etc.).

Generally, condensation only forms on the doors **28** when the merchandiser **10** is a low temperature merchandiser. FIG. **5** illustrates an exemplary control process for the merchandiser **10** to determine, among other things, when to apply heat to the doors **28**. At step **100**, the controller determines the status of the merchandiser **10** (e.g., whether the merchandiser **10** is operational, the conditions of the components supported by the merchandiser **10**, etc.). At step **104**, the controller determines whether the merchandiser **10** is being operated as a low temperature merchandiser **10** (i.e. has a low temperature modular refrigeration unit **40** disposed in a compartment **38**), or a medium temperature merchandiser **10** (i.e. has a medium temperature modular refrigeration unit **40** disposed in a compartment **38**). For example, the controller **90** can make this determination based on the product display temperature detected by the sensors, based on manual input from an operator, based on communication with the electronic controls **66**, or based on other information indicative of the type of refrigeration unit **40** being used. If the merchandiser **10** has a medium temperature refrigeration unit **40** (i.e., the answer at step **104** is "No"), the door heaters **39** are turned off at step **108**. The process then returns to step **100** and repeats. In some constructions, the control process can include a time delay after step **108** so that the determination at step **104** repeats at predetermined time intervals. In other constructions, the control process only makes the determination at step **104** once each time the merchandiser is varied from an "off" state to an "on" state.

If the merchandiser **10** has a low temperature refrigeration unit **40** (i.e., the answer at step **104** is "Yes"), the control process determines whether the product display temperature is above the predetermined temperature threshold at step **112**. If the product display temperature is below this threshold (i.e., the answer at step **104** is "No"), the controller **90** keeps the door heaters **39** in an "off" state (i.e., no current is passed through the conductive film) at step **116**. The control process then returns to step **100** and repeats.

If the product display temperature is above the predetermined temperature threshold (i.e., the answer at step **112** is "Yes"), the door heaters **39** are turned on at step **120** to inhibit or remove condensation from the doors **28**. The control process then proceeds to step **124** to determine, at a later time, whether the product display area temperature is at or below the predetermined temperature threshold. If the product display temperature remains above the predetermined temperature threshold (i.e., the answer at step **124** is "No"), the door heaters **39** remain on and the control process returns to step **112**. If the product display temperature is at or below the predetermined temperature threshold (i.e., the answer at step **112** is "Yes"), the door heaters **39** are turned off at step **116**. The control process then returns to step **100** and repeats.

The control system regulates the merchandiser **10** so that when the merchandiser **10** is a low temperature merchandiser and the product display temperature rises above a predetermined temperature threshold, the controller **90** activates one or more of the door heaters **39** to warm the corresponding doors **28** to minimize or remove condensation on the doors **28**. The control system also regulates the merchandiser **10** so that when the merchandiser **10** is a medium temperature merchandiser, the door heaters **39** are kept off regardless of the temperature in the product display area **24**.

The modular refrigeration units **40** can be removed and installed relative to the case **12** so that the merchandiser **10** can operate as a low temperature merchandiser or a medium temperature merchandiser, or both. As illustrated, the controller **90** controls the door heaters **39** so that the doors **28** are only heated when the refrigeration unit **40** is a low temperature system and the product display area temperature is above the threshold. The sensors **80** keep the door heaters **39** off when the merchandiser **10** is a medium temperature merchandiser to limit the amount of power needed by the merchandiser **10** to operate. In constructions of the merchandiser **10** including a partition installed in the product display area **24**, the sensors **80** can regulate each product display section so that the door heaters **39** are activated only when the section is a low temperature section and the corresponding product display temperature is above the predetermined threshold.

A single merchandiser **10** can be modified so that the merchandiser **10** encompasses a low temperature merchandiser, a medium temperature merchandiser, or a low and medium temperature merchandiser depending on desired characteristics for the merchandiser **10**. The product display area or areas within the merchandiser **10** can be can be controlled and adjusted as desired by removing and replacing the low or medium temperature refrigeration units **40** with other low or medium temperature refrigeration units, and by removing or adding partitions within the merchandiser **10**. For example, a low temperature refrigeration unit **40** in the merchandiser **10** can be replaced by removing the grill and the low temperature refrigeration unit **40**, and installing another low temperature refrigeration unit **40** or a medium temperature refrigeration unit **40** in the compartment **38**. Likewise, a medium temperature refrigeration unit **40** can be replaced by a low temperature refrigeration unit **40** or another medium temperature refrigeration unit **40**.

Various features and advantages of the invention are set forth in the following claims.

The invention claimed is:

1. A refrigerated merchandiser system comprising:

a case defining a product display area to support product, the case having a door adjacent a front of the case and a door heater coupled to the door, and the case defining a compartment;

a low temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a low temperature range;

a medium temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain product within a medium temperature range; and

a controller in communication with the door heater and programmed to activate the door heater only in response to the low temperature modular refrigeration unit positioned within the compartment,

wherein one of the low temperature modular refrigeration unit and the medium temperature modular refrigeration unit is removably coupled to the case within the compartment, and

wherein the modular refrigeration unit removably coupled to the case is replaceable by the other modular refrigeration unit to change the temperature range of the product display area.

2. The refrigerated merchandiser system of claim **1**, wherein each of the low temperature modular refrigeration unit and medium temperature modular refrigeration unit defines a closed refrigerant circuit and includes an evaporator, a compressor, and a condenser.

3. The refrigerated merchandiser system of claim **1**, wherein the low temperature range is at or below 32 degrees Fahrenheit.

4. The refrigerated merchandiser system of claim **1**, wherein the medium temperature range is between 33-41 degrees Fahrenheit.

5. The refrigerated merchandiser system of claim **1**, wherein the case includes two compartments and a partition positioned between the compartments, and wherein the each compartment accommodates one modular refrigeration unit.

6. The refrigerated merchandiser system of claim **5**, wherein the product display area is defined by a low temperature product display area and a medium temperature product display area, and wherein the low temperature modular refrigeration unit is disposed in one of the two compartments to condition the low temperature product display area, and the medium temperature modular refrigeration unit is disposed in the other of the two compartments to condition medium temperature product display area.

7. The refrigerated merchandiser system of claim **1**, further comprising a removable grill positioned adjacent the front of the case to partially enclose the compartment.

8. The refrigerated merchandiser system of claim **1**, wherein each of the low temperature modular refrigeration unit and the medium temperature modular refrigeration unit includes a support and an electronic control mounted to the support.

9. The refrigerated merchandiser system of claim **1**, wherein the case includes a base disposed below the product display area, the compartment disposed in the base.

10. The refrigerated merchandiser system of claim **1**, wherein the refrigerated merchandiser system further includes a sensor disposed in the case, the controller in electrical communication with the sensor.

11. A refrigerated merchandiser system comprising:

a case defining a product display area to support food product, the case having a door adjacent a front of the case and a door heater coupled to the door, and the case defining a compartment;

a low temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a low temperature range, the low temperature modular refrigeration unit including an electronic control;

a medium temperature modular refrigeration unit sized to fit within the compartment and operably couple to the case to maintain food product within a medium temperature range, the medium temperature modular refrigeration unit including an electronic control; and

a controller in electrical communication with the electronic control on one of the low temperature modular refrigeration unit and the medium temperature refrigeration unit, and in electrical communication with the door heater, the controller programmed to activate the door heater only in response to the low temperature modular refrigeration unit positioned within the compartment.

12. The refrigerated merchandiser system of claim 11, wherein the low temperature modular refrigeration unit and the medium temperature refrigeration unit include supports, and the electronic controls on the low temperature modular refrigeration unit and the medium temperature modular refrigeration unit are mounted on the supports.

13. The refrigerated merchandiser system of claim 11, wherein the case includes a sensor that detects a temperature of the product display area, and wherein the controller is in electrical communication with the sensor.

14. The refrigerated merchandiser system of claim 11, wherein each of the low temperature modular refrigeration unit and medium temperature modular refrigeration unit defines a closed refrigerant circuit and includes an evaporator, a compressor, and a condenser.

15. The refrigerated merchandiser system of claim 11, wherein the low temperature range is at or below 32 degrees Fahrenheit.

16. The refrigerated merchandiser system of claim 11, wherein the medium temperature range is between 33-41 degrees Fahrenheit.

17. A method of controlling condensation in a merchandiser having a case defining a product display area, the method comprising:

determining whether the merchandiser is using one of a low temperature modular refrigeration unit and a medium temperature modular refrigeration unit, the one of a low temperature modular refrigeration unit and medium temperature modular refrigeration unit being removably coupled to the case within a compartment in the merchandiser and replaceable by the other modular refrigeration unit;

determining whether a product display temperature is above a predetermined threshold in response to determining that the merchandiser is using the low temperature modular refrigeration unit;

activating a door heater to remove condensation from a door on the merchandiser in response to determining that the product display temperature is above the predetermined threshold; and

turning off the door heater in response to determining that the product display temperature is below the predetermined threshold.

18. The method of claim 17, wherein the step of determining whether the merchandiser is using the low temperature modular refrigeration unit includes communicating with electronic controls on the low temperature modular refrigeration unit.

19. The method of claim 17, wherein the step of determining whether the product display temperature is above the predetermined threshold includes sensing the product display temperature with a sensor disposed in the product display area.

20. The method of claim 17, wherein the door heater is left off when the merchandiser is using the low temperature modular refrigeration unit.

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